



40 SERIES

MDM-40 - Density Meter

MDM-41 - Viscosity Meter

MDM-42 - Density & Viscosity



MULTI-POINT DENSITY METER

UP TO **16** SENSORS IN ONE DEVICE

MDM-40

IN PROCESS TO EXCELLENCE

MDM-40 OVERVIEW

Density meter MDM-40 is designed for continuous process measurements of density, concentration and temperature. Device measures liquids with max dynamic viscosity up to 1200 cP and process temperature range -40...+85°C (-40...+185°F).

Device has intrinsically safe circuit ia level with implosion protection marking ATEX II 1/2G Ex ia IIB T4 ; IECEx Ex ia IIB T4 Ga /Gb compliant to EN 60079-0:2006; EN 60079-11:2007; EN60079-26:2004 standards and can operate in hazardous areas.

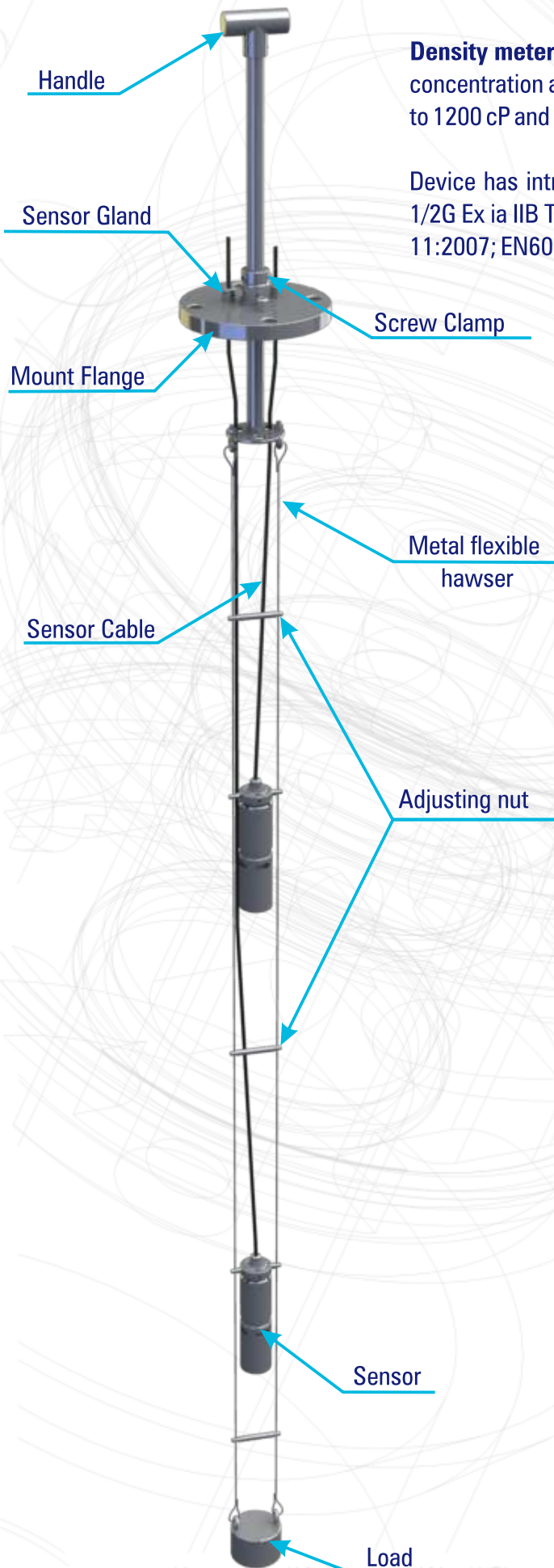
Simple sensor adjustment

To adjust sensor in required length:

- Loosen sensor gland
- Loosen adjusting nuts
- Adjust sensors in required length and tighten adjusting nuts
- Tighten sensor gland

References:

1. VOPAK TERMINAL, UK (2008)
2. PETROCHINA, CHINA (2014)
3. HPCL, INDIA (2016)



Principle of Operation

Density and Viscosity

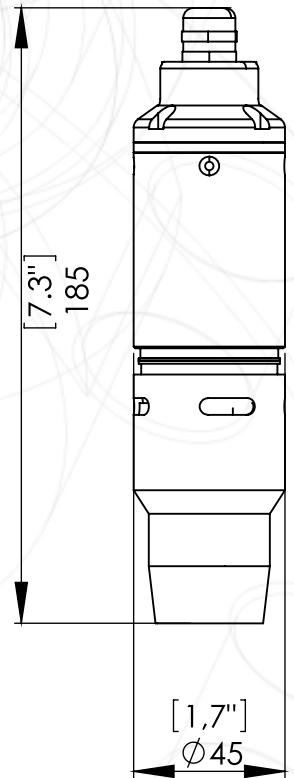
For Density and Viscosity measurements a vibrating sensor is used. The sensor consists of a compact cylindrical tube that is vibrated in a hoop mode which delivers a balanced drive.

This unique quality of the sensor allows for it to be installed not only with a rigid mounting, but also suspended on cables or using tape measures.

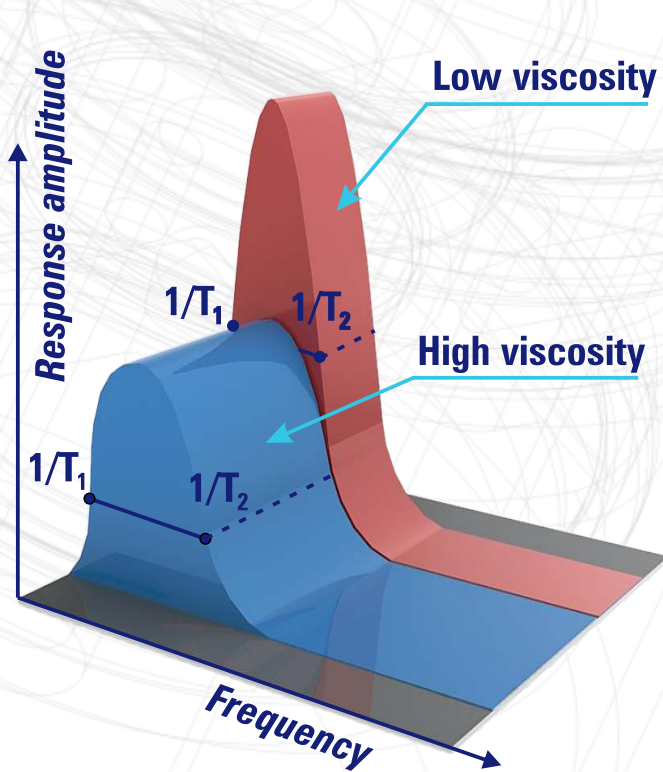
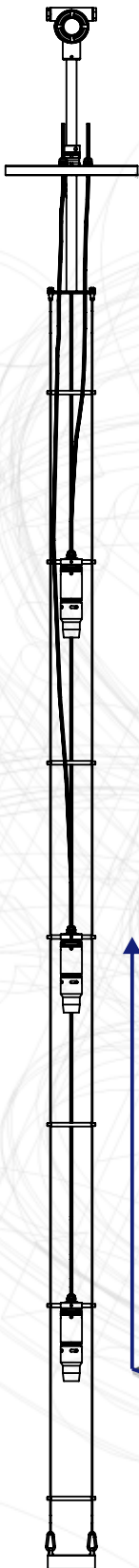
Density is determined using the well established resonant frequency principle. By alternately driving the sensor into vibration at the upper and lower half power (3dB) frequencies the bandwidth can be determined, which is also a function of the dynamic viscosity of the fluid.

Thus a single sensor will report the density, dynamic viscosity and temperature (from an integral RTD sensor) and thus kinematic viscosity can also be determined.

By using calculations based on the ASTM D341 equations, the kinematic viscosity can be calculated at a reference temperature. Base density can be calculated based on the methods defined in the Manual of Petroleum Measurement Standards.



Sensor dimensions



$f = 1 / T$
 f - frequency
 T - oscillation period

$\rho = A + B \cdot T_r^2$
 ρ - density
 A, B - calibration coefficients
 T_r - resonator oscillation period

$\mu = \eta / \rho$
 μ - kinematic viscosity
 η - dynamic viscosity
 ρ - density

$\Delta T = T_2 - T_1$
 1/ΔT - bandwidth
 T₁ - oscillation period at a point A
 T₂ - oscillation period at a point B

$\eta = C + D(\Delta T / T_r)^2 + E(\Delta T / T_r)^4$
 η - dynamic viscosity
 C, D, E - calibration coefficients
 1/ΔT - bandwidth
 T_r - resonator oscillation period



Advantages

- Density/concentration measurement in up to 16 points
- Temperature measurement in up to 16 points
- Measurement in tanks up to 35 meters
- Continuous measurements
- High accuracy
- Simple installation
- Suitable for very viscous liquids
- Wide range of applications
- Safe operation, low maintenance
- Easy cleaning
- Rigorous factory testing
- Automatic viscosity/temperature compensation

Specifications

Measuring range:

Density	0... 3 g/cm ³ (0... 3000 kg/m ³)
Density Standard calibration	0.6... 1.2 g/cm ³ (600... 1200 kg/m ³)
Temperature	-40... +60°C (-40... +140°F)

Accuracy:

Density	±0.0003 or ±0.0005 g/cm ³ (±0.3 or ±0.5 kg/m ³)
Temperature	±0.1°C (±0.2°F) or ±0.2°C (±0.4°F)

Repeatability:

Density	±0.0001 g/cm ³ (±0.1 kg/m ³)
Temperature	±0.1°C (±0.2°F)

Resolution:

Density	0.0001 g/cm ³ (0.1 kg/m ³)
Temperature	0.01°C (0.02°F)

Supported measuring units

Real Density: g/cm³, kg/m³, lb/gal, lb/ft³; API; SG
 Referred Density: at 15°C, 20°C, 60°F; API60; SG60
 Tables ASTM D 1250
 Temperature in °C or °F
 Alcohol tables

Temperature compensation

Automatic

Viscosity compensation

Automatic

Process Connections

Large selection of flanges available

Ambient temperature

-40... +60°C (-40... +140°F)

Weather rating

IP68 for sensor and IP 65 for other parts

Materials:

Sensor	Stainless steel SS 316 L; NiSpan C; Hastelloy C22; Teflon
Other Wetted Parts	Stainless steel SS316 L or Hastelloy C22

Power supply

6-12 VDC 30 mA (60 mA pick) for 1 Sensor

Output:

Sensor	Line density and temperature digital signals
Analog	Up to 3x isolated 4-20 mA, HART, configurable
Digital	Standard: RS485, Modbus; user choice of signals and protocols

Factory calibration

Calibration certificates supplied as standard

CE mark

Compliant EN 61326 ; EN 5011 ; EN 50082-2

Hazardous environment Approvals

ATEX	II 1/2G Ex ia IIB T4 Ga/Gb
IEC	Ex ia IIB T4 Ga/Gb

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